



#### GENERAL NOTES TO CONTRACTOR

- 1.) Door frame profiles are manufactured according to SABS specification No. 1129 of 1977
- 2.) Always check the frames when building for squareness and plumb as they cannot be corrected afterwards
- 3.) After building in the contractor is to take all necessary measures to protect the frames from any on-site damage.

Internal Semi-Solid Interior Timber Double door with viewing panel		Type: 1613 x 2076mm	Quantity: 02	Type Mark: D01B
<p><b>Door</b> <b>Description:</b> 40mm thick <u>Semi-Solid</u> Timber double door Size: 1525mm Wide by 2032mm High</p> <p><b>Finish:</b> <b>Description:</b> Plascon Velvagio Satin to exterior new wood.</p> <p>Surface to be dry, sound and clean. Wash knots and resinous areas with Lacquer Thinners (ILS 1) and coat with Woodcare Knot Seal (PK 2) and apply one coat of Plascon Woodcare Pretreatment (WWP 1), overcoated within 48 hours with a moisture content, measured with a Doser Hygrometer (or equivalent), of BD 2 scale (A1-A5) &lt; 14% or less. Prime with one coat Wood Primer (UC 2) with an overcoating time of 16 hours and finish with two coats Velvagio Satin (VLO) with 16 hours drying time between coats, for a maintenance cycle of 3 years in a C5 - coastal/marine environment.</p>		<p><b>Frame</b> <b>Description:</b> 1613x2076mm <u>Aluminium Door Frame</u> with 40mm Rebate</p> <p><b>Finish:</b> <b>Description:</b> Plascon Velvagio Satin to exterior new wood.</p> <p>Surface to be dry, sound and clean. Wash knots and resinous areas with Lacquer Thinners (ILS 1) and coat with Woodcare Knot Seal (PK 2) and apply one coat of Plascon Woodcare Pretreatment (WWP 1), overcoated within 48 hours with a moisture content, measured with a Doser Hygrometer (or equivalent), of BD 2 scale (A1-A5) &lt; 14% or less. Prime with one coat Wood Primer (UC 2) with an overcoating time of 16 hours and finish with two coats Velvagio Satin (VLO) with 16 hours drying time between coats, for a maintenance cycle of 3 years in a C5 - coastal/marine environment.</p>		
<p><b>Ironmongery:</b> Refer to Ironmongery Schedule</p>		<p><b>Glazing:</b> 6.35mm GSA SmartGlass™ Intruderprufe®NS Clear laminated safety glass, complying with SANS 1263 Part 1, 2 or 3 with name of the manufacturer permanently marked on each sheet visible after glazing, glazed in accordance with NBR N schedule 1 and SABS 0137.</p>		
<p>QUANTITIES TO BE VERIFIED PRIOR TO PLACEMENT OF ORDER. MASONRY OPENINGS TO BE VERIFIED ON SITE PRIOR TO COMMENCEMENT OF MANUFACTURE. SUPPLIER TO BE IN ACCORDANCE WITH ALL SABS AND NBR STANDARDS</p>				



1st Floor, Office 4A,  
Leadwood House, Cedar Square,  
Bonza Bay Road, Beacon Bay,  
East London 5241  
TEL 043 726 7786  
rob@intsika.com

MANUFACTURING FACILITY -IW4 IN ZONE 1A		DRAWN BY: A.T	CHECKED BY: C.G
ERF NO: 60948 & 60950		SCALE: 1: 50	
ISSUED FOR <b>TENDER</b>		DATE: 2021/06/03	PRINTING DATE: 2021/06/03
DRAWING NAME DOOR 01B		DRAWING NO: CO 05-1.2	REVISION 