



GENERAL NOTES TO CONTRACTOR

- 1.) Door frame profiles are manufactured according to SABS specification No. 1129 of 1977
- 2.) Always check the frames when building for squareness and plumb as they cannot be corrected afterwards
- 3.) After building in the contractor is to take all necessary measures to protect the frames from any on-site damage.

Solid Core Interior Timber Door With Viewing Panel

Type:	Quantity:	Type Mark:
900 x 2125mm	01	D04C

Door

Description:

40mm thick **Solid Core** Timber door
Size: 812mm Wide by 2081mm High
Glazing: 400mm Wide by 600mm High

Finish:

Description:

Plascon Velvago Satin to exterior new wood.

Surface to be dry, sound and clean. Wash knots and resinous areas with Lacquer Thinners (ILS 1) and coat with Woodcare Knot Seal (PK 2) and apply one coat of Plascon Woodcare Pretreatment (WWP 1), overcoated within 48 hours with a moisture content, measured with a Doser Hygrometer (or equivalent), of BD 2 scale (A1-A5) < 14% or less. Prime with one coat Wood Primer (UC 2) with an overcoating time of 16 hours and finish with two coats Velvago Satin (VLO) with 16 hours drying time between coats, for a maintenance cycle of 3 years in a C5 - coastal/marine environment.

Frame

Description:

900 X 2125 mm **Timber Door frame** with 40mm Rebate. Contractor to order correct quantity for 115mm and 230mm applications and Left and right hand opening.

Finish:

Description:

Plascon Velvago 2 coats

Surface to be clean and dry. Remove surface contaminants using Metalcare Aquasolv Degreaser (GR 1) with bristle brush or Brillo pads. Rinse thoroughly with tap water until surface is water break-free. Remove rust and millscale by abrasive blasting to ISO 8501 - 01:1988 - Sa2½ or by hand/mechanical wire brushing to St3 of the same standard. Allow to dry completely and prime within 4 hours of cleaning. Prime with one coat Metalcare Mild Steel Primer (UC 501) with an overcoating time of 16 hours and finish with two coats Velvago Doors & Trims with 16 hours drying time between coats, for a maintenance cycle of 7 years in a (environment condition).

Ironmongery:

Refer to Ironmongery Schedule

Glazing:

6.35mm GSA SmartGlass™ Intruderprufe@NS Clear laminated safety glass, complying with SANS 1263 Part 1, 2 or 3 with name of the manufacturer permanently marked on each sheet visible after glazing, glazed in accordance with NBR N schedule 1 and SABS 0137.

QUANTITIES TO BE VERIFIED PRIOR TO PLACEMENT OF ORDER.
MASONRY OPENINGS TO BE VERIFIED ON SITE PRIOR TO COMMENCEMENT OF MANUFACTURE.
SUPPLIER TO BE IN ACCORDANCE WITH ALL SABS AND NBR STANDARDS



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MANUFACTURING FACILITY -IW4 IN ZONE 1A

DRAWN BY: A.T

CHECKED BY: C.G

ERF NO: 60948 & 60950

SCALE: 1: 50

ISSUED FOR **TENDER**

DATE: 2021/06/03

PRINTING DATE: 2021/06/03

DRAWING NAME
DOOR 04C

DRAWING NO:

REVISION

CO 05-1.6

