



#### GENERAL NOTES TO CONTRACTOR

- 1.) Door frame profiles are manufactured according to SABS specification No. 1129 of 1977
- 2.) Always check the frames when building for squareness and plumb as they cannot be corrected afterwards
- 3.) After building in the contractor is to take all necessary measures to protect the frames from any on-site damage.

### Internal/ External Solid Core Timber Doors

Type:

900 x 2125mm

Quantity:

03

Type Mark:

D08

#### Door

##### Description:

40mm thick **Solid Core Timber Door**  
Size: 812mm Wide by 2081mm High

#### Finish:

##### Description:

Plascon Velvagio Satin to exterior new wood.

Surface to be dry, sound and clean. Wash knots and resinous areas with Lacquer Thinners (ILS 1) and coat with Woodcare Knot Seal (PK 2) and apply one coat of Plascon Woodcare Pretreatment (WWP 1), overcoated within 48 hours with a moisture content, measured with a Doser Hygrometer (or equivalent), of BD 2 scale (A1-A5) < 14% or less. Prime with one coat Wood Primer (UC 2) with an overcoating time of 16 hours and finish with two coats Velvagio Satin (VLO) with 16 hours drying time between coats, for a maintenance cycle of 3 years in a C5 - coastal/marine environment.

#### Frame

##### Description:

900 X 2100 mm **Timber Door frame** with 40mm Rebate. Contractor to order correct quantity for 115mm and 230mm applications and Left and right hand opening.

#### Finish:

##### Description:

Plascon Velvagio Satin to exterior new wood.

Surface to be dry, sound and clean. Wash knots and resinous areas with Lacquer Thinners (ILS 1) and coat with Woodcare Knot Seal (PK 2) and apply one coat of Plascon Woodcare Pretreatment (WWP 1), overcoated within 48 hours with a moisture content, measured with a Doser Hygrometer (or equivalent), of BD 2 scale (A1-A5) < 14% or less. Prime with one coat Wood Primer (UC 2) with an overcoating time of 16 hours and finish with two coats Velvagio Satin (VLO) with 16 hours drying time between coats, for a maintenance cycle of 3 years in a C5 - coastal/marine environment.

#### Ironmongery:

Refer to Ironmongery Schedule

#### Glazing:

None

**QUANTITIES TO BE VERIFIED PRIOR TO PLACEMENT OF ORDER.**  
**MASONRY OPENINGS TO BE VERIFIED ON SITE PRIOR TO COMMENCEMENT OF MANUFACTURE.**  
**SUPPLIER TO BE IN ACCORDANCE WITH ALL SABS AND NBR STANDARDS**



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**MANUFACTURING FACILITY -IW4 IN ZONE 1A**

DRAWN BY: A.T

CHECKED BY: C.G

ERF NO: 60948 & 60950

SCALE: 1: 50

ISSUED FOR **TENDER**

DATE: 2021/06/03

PRINTING DATE: 2021/06/03

**DRAWING NAME**  
**DOOR 08**

DRAWING NO:  
**CO 05-1.10**

REVISION

