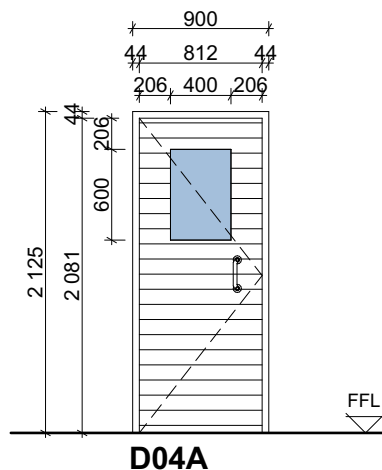


D04B



D04A

GENERAL NOTES TO CONTRACTOR

- 1.) Door frame profiles are manufactured according to SABS specification No. 1129 of 1977
- 2.) Always check the frames when building for squareness and plumb as they cannot be corrected afterwards
- 3.) After building in the contractor is to take all necessary measures to protect the frames from any on-site damage.

**Total
Quantity:
05**

**Gridnic Agencies Single
door with viewing panel**

**Gridnic
Quantity:
01**

**Type Mark:
D04**

**Semi Solid
Quantity:
03**

**Internal Semi-Solid
Timber Doors**

Door

1x 800mm x 2.1m high x 40mm Thick composite door
Composite Material: 37mm Polystyrene Core 15kg/dm³

Specifications:

Handle: As per Ironmongery Schedule
Lock: As per Ironmongery Schedule
Door Closer: N/A
Hinges: 3 off H-series Aluminium Hinges
Viewing Panel: 1x 450mm X 450mm
Protection Plate: N/A
Kick Plate: N/A
Push Plate: N/A

Finish:

0.5mm Frost white Aluzinc - 150z Chromadek

Frame

50mm Proprietary Natural Anodized Frame, black Neoprene
Bubble door seal (3 sided seal) Standard Insulated Panel Frame

Finish:

Surface to receive 25µm Natural anodised coating, supplied by
manufacturer complying with SANS 999:2013

Ironmongery:

Refer to Ironmongery Schedule

Glazing:

6.35mm GSA SmartGlass™ Intruderprufe®NS Clear laminated
safety glass, complying with SANS 1263 Part 1, 2 or 3 with name
of the manufacturer permanently marked on each sheet visible
after glazing, glazed in accordance with NBR N schedule 1 and
SABS 0137.

Door

40mm thick **Semi-Solid** Timber door
Size: 813mm Wide by 2032mm High

Finish:

Plascon Velvaglo Satin to exterior new wood.

Surface to be dry, sound and clean. Wash knots and resinous areas
with Lacquer Thinners (ILS 1) and coat with Woodcare Knot Seal (PK
2) and apply one coat of Plascon Woodcare Pretreatment (WWP 1),
overcoated within 48 hours with a moisture content, measured with a
Doser Hygrometer (or equivalent), of BD 2 scale (A1-A5) < 14% or
less. Prime with one coat Wood Primer (UC 2) with an overcoating time
of 16 hours and finish with two coats Velvaglo Satin (VLO) with 16
hours drying time between coats, for a maintenance cycle of 3 years in
a C5 - coastal/marine environment.

Frame

901x2076mm **Aluminium Door Frame** with 40mm Rebate

Finish:

Surface to receive 25µm Natural anodised coating, supplied by
manufacturer complying with SANS 999:2013

Ironmongery:

Refer to Ironmongery Schedule

Glazing:

6.35mm GSA SmartGlass™ Intruderprufe®NS Clear laminated
safety glass, complying with SANS 1263 Part 1, 2 or 3 with name
of the manufacturer permanently marked on each sheet visible
after glazing, glazed in accordance with NBR N schedule 1 and
SABS 0137.

**QUANTITIES TO BE VERIFIED PRIOR TO PLACEMENT OF ORDER.
MASONRY OPENINGS TO BE VERIFIED ON SITE PRIOR TO COMMENCEMENT
OF MANUFACTURE.
SUPPLIER TO BE IN ACCORDANCE WITH ALL SABS AND NBR STANDARDS**



1st Floor, Office 4A,
Leadwood House, Cedar Square,
Bonza Bay Road, Beacon Bay,
East London 5241
TEL 043 726 7786
rob@intsika.com

MANUFACTURING FACILITY -IW4 IN ZONE 1A

DRAWN BY: A.T

CHECKED BY: C.G

ERF NO: 60948 & 60950

SCALE: 1: 50

ISSUED FOR **TENDER**

DATE: 2021/06/03

PRINTING DATE: 2021/06/03

**DRAWING NAME
DOOR 04A & DOOR 04B**

DRAWING NO:
CO 05-1.5

REVISION

