

- ### STRUCTURAL STEEL NOTES:
1. ALL BOLTS TO BE GRADE 8.8 U.N.O.
 2. ALL WELDS TO BE E70XX F.W.N.O.
 3. DIMENSIONS TO EXISTING TO BE CONFIRMED ON SITE
 4. SHOP DRAWINGS TO BE APPROVED BY ENGINEER PRIOR TO FABRICATION
 5. STEEL GRADES:
 - HOT ROLLED SECTIONS - S355JR
 - HOLLOW SECTIONS - S355
 6. ALL STEELWORK TO BE HOT DIPPED GALVANIZED
 7. APPLY 2 LIBERAL COATS OF "ABE" FLUENTCOAT TO BURIED STEEL FOR CORROSION PROTECTION
 8. HD BOLTS TO BE CAST MONOLITHICALLY WITH STUB COLUMNS

General Notes:

- ✦ All dimensions and levels are to be checked on site by the Contractor and discrepancies must be reported to the Architect before any work commences.
- ✦ This drawing is to be read in conjunction with all other drawings including those of Consultants and/or Bills of Materials and/or specification issued for this project.
- ✦ Scaled dimensions are not to be used for construction. Should there be any discrepancies or lack of dimensions the Architects are to be contacted for clarification.
- ✦ Only drawings numbered 300 WD and upwards and shown as 'Issued for Construction' are to be used for construction. All previously issued drawings are to be destroyed.
- ✦ This drawing is only to be used for the project and site for which it was prepared.
- ✦ No setting out is to commence before the positions of the boundary pegs on the site have been verified by a Land Surveyor.
- ✦ The Engineer reserves the copyright on this drawing.

PROJECT TEAM

Project Managers




Principal Agent / Architect

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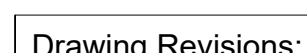


Structural Engineers:

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Civil Engineers:

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Client



Discipline

Project Title	MANUFACTURING FACILITY ZONE 1A EB - DRG - 11 - 20 - Z1A
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Drawing Name **Working Drawings:**
Structural Steelwork
Sections & Details - Sheet 3 of 4

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Issue Date:	29.03.2021
Technician:	AJ
Checked By:	MM
Drawing Scale:	as shown

Drawing Number	3305	Page Size	A
		Revision	A

ISSUED FOR: **TENDER**