



GENERAL NOTES TO CONTRACTOR

- 1.) Door frame profiles are manufactured according to SABS specification No. 1129 of 1977
- 2.) Always check the frames when building for squareness and plumb as they cannot be corrected afterwards
- 3.) After building in the contractor is to take all necessary measures to protect the frames from any on-site damage.

Internal/ External Solid Core Timber Doors

Type:

900 x 2125mm

Quantity:

02

Type Mark:

D10

Door

Description:

40mm thick **Solid Core Timber Door**
Size: 812mm Wide by 2081mm High

Finish:

Description:

Plascon Velvagio Satin to exterior new wood.

Surface to be dry, sound and clean. Wash knots and resinous areas with Lacquer Thinners (ILS 1) and coat with Woodcare Knot Seal (PK 2) and apply one coat of Plascon Woodcare Pretreatment (WWP 1), overcoated within 48 hours with a moisture content, measured with a Doser Hygrometer (or equivalent), of BD 2 scale (A1-A5) < 14% or less. Prime with one coat Wood Primer (UC 2) with an overcoating time of 16 hours and finish with two coats Velvagio Satin (VLO) with 16 hours drying time between coats, for a maintenance cycle of 3 years in a C5 - coastal/marine environment.

Frame

Description:

900 X 2100 mm **Timber Door frame** with 40mm Rebate. Contractor to order correct quantity for 115mm and 230mm applications and Left and right hand opening.

Finish:

Description:

Plascon Velvagio Satin to exterior new wood.

Surface to be dry, sound and clean. Wash knots and resinous areas with Lacquer Thinners (ILS 1) and coat with Woodcare Knot Seal (PK 2) and apply one coat of Plascon Woodcare Pretreatment (WWP 1), overcoated within 48 hours with a moisture content, measured with a Doser Hygrometer (or equivalent), of BD 2 scale (A1-A5) < 14% or less. Prime with one coat Wood Primer (UC 2) with an overcoating time of 16 hours and finish with two coats Velvagio Satin (VLO) with 16 hours drying time between coats, for a maintenance cycle of 3 years in a C5 - coastal/marine environment.

Ironmongery:

Refer to Ironmongery Schedule

Glazing:

None

**QUANTITIES TO BE VERIFIED PRIOR TO PLACEMENT OF ORDER.
MASONRY OPENINGS TO BE VERIFIED ON SITE PRIOR TO COMMENCEMENT
OF MANUFACTURE.
SUPPLIER TO BE IN ACCORDANCE WITH ALL SABS AND NBR STANDARDS**



1st Floor, Office 4A,
Leadwood House, Cedar Square,
Bonza Bay Road, Beacon Bay,
East London 5241
TEL 043 726 7786
rob@intsika.com

MANUFACTURING FACILITY -IW4 IN ZONE 1A

DRAWN BY: A.T

CHECKED BY: C.G

ERF NO: 60948 & 60950

SCALE: 1: 50

ISSUED FOR **TENDER**

DATE: 2021/06/03

PRINTING DATE: 2021/06/03

DRAWING NAME
DOOR 10

DRAWING NO:
CO 05-1.12

REVISION

01